

ABSTRACT

[0073] The invention concerns a process for the production of cylindrical holders a tubular holder for vacuum test tubes and the holders holder obtained therefrom. The process includes the insertion of the steps of inserting a straight needle into the moulded the holder and the subsequent bending of the needle, so that its the outer end of the needle is first connected adheses to the edge of a slanted support wall extending from the casing and has a terminal portion aligned with a side wall of the casing, thus facilitating the insertion of the needle into the vein limb of a patient. The new disposable holder is particularly useful for said blood sampling, as it guarantees because it provides for the alignment of the needle with respect to the patient's vein.